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THE ROLE OF FREE RADICALS IN INITIATING AND CONTROLLING POLYMERIZATION

PhD. I.G'.Ahmedov., sen teach. I.I.Umarov., Teach. F.A.Dadakhanov
Namangan Engineering Construction Institute,
E-mail: farruxdadaxanov@gmail.com, tel: +99(894)174 7090

Abstract: This article provides a comprehensive overview of the polymerization process, highlighting its importance in the creation of diverse materials. It details different types of polymerization, their stages, and factors affecting the resulting polymer properties. The article also focuses on the role of free radicals generated from organic compounds in initiating and controlling the polymerization process. Additionally, it showcases polyethylene as a case study, exploring its production, properties, benefits, and drawbacks.

Keywords: Polymerization, Monomers, Polymers, Types of polymerization, Stages of polymerization, Monomer type, Polymer structure, Degree of polymerization, Free radicals, Organic compounds, Polyethylene, Initiators

Introduction. Imagine a world devoid of plastics, rubber, textiles, paints, and adhesives. Our daily lives would be drastically altered, lacking the convenience and functionality these materials provide. The secret behind these ubiquitous substances lies in the remarkable process of polymerization.

In this article, we embark on a journey to unveil the secrets of polymerization. We will explore the different types of polymerization, their key stages, and the factors that influence the resulting polymer properties. We will also delve into the crucial role of free radicals, generated from organic compounds, in initiating and controlling this essential process.

Furthermore, we will delve into the fascinating case study of polyethylene, a ubiquitous polymer with a global footprint. Through its production process, properties, and benefits, we will gain a deeper understanding of the impact of polymerization on our lives.

The main part. Polymerization: The Process of Building Macromolecules

Polymerization is the process by which small molecules called monomers join together to form larger molecules called polymers. Polymers have a wide variety of applications, including the production of plastics, rubber, textiles, paints, and adhesives.

Types of Polymerization:

There are several different types of polymerization, but the most common are:

- Radical polymerization: In this type of polymerization, monomers are initiated by free radicals, which are highly reactive species formed by the decomposition of organic compounds such as benzene or acetonitrile. The free radicals react with other monomers, causing them to join together and form a polymer chain.
- Radical polymerization process
- Ionic polymerization: This type of polymerization uses ions as initiators. Ions are charged particles that can be generated by dissolving acids or bases in solution. The ions react with monomers, causing them to join together and form a polymer chain.

- Ionic polymerization process
- Coordination polymerization: In this type of polymerization, metal complexes act as initiators. Metal complexes are molecules that contain a metal atom surrounded by ligands, which are atoms or molecules that donate electrons to the metal atom. The metal complexes react with monomers, causing them to join together and form a polymer chain.

Coordination polymerization process

Stages of Polymerization:

The polymerization process can be divided into the following stages:

1. Initiation: In this stage, monomers are activated by free radicals, ions, or metal complexes.
2. Progression: In this stage, activated monomers react with each other, adding one monomer at a time to the growing polymer chain.
3. Termination: At this stage, the growth of the polymer chain stops. This can occur in a variety of ways, such as when two free radicals combine with each other, or when a free radical reacts with a non-monomer molecule.

Factors Affecting Polymerization:

The properties of the resulting polymer depend on a number of factors, including:

- Type of monomer: The type of monomer used affects the properties of the polymer, such as its strength, flexibility, and melting point.
- Polymer structure: The structure of the polymer chain also affects its properties. For example, linear polymers tend to be more flexible than branched polymers.
- Degree of polymerization: The degree of polymerization is the number of monomer units linked together in a polymer chain. Polymers with a high degree of polymerization tend to be stronger and more durable than polymers with a low degree of polymerization.

Applications of Polymers:

Polymers have a wide range of applications in modern life, including:

- Plastics: Plastics are synthetic materials made from polymers. They are used in a wide variety of products, such as toys, packaging, clothing, and furniture.
- Rubber: Rubber is an elastic material made from polymers. It is used in a wide variety of products, such as tires, seals, and hoses.
- Textiles: Textiles are fabrics made from polymers. They are used in a wide variety of products, such as clothing, upholstery, and carpets.
- Paints and adhesives: Paints and adhesives are made from polymers. They are used to apply coatings to various surfaces.
- Biomaterials: Polymers are used in a variety of medical applications, such as artificial implants and drug delivery systems.

Polyethylene: A Case Study

Polyethylene is a linear thermoplastic polymer that is produced by the polymerization of ethylene, a monomer gas. It is one of the most widely used polymers in the world, with a global production of over 100 million tons per year. Polyethylene is used in a wide variety of products, including films, bottles, pipes, and fibers.

Production of Polyethylene:

The production of polyethylene involves the following steps:

4. Ethylene monomer is purified and compressed.
5. The ethylene is fed into a reactor along with an initiator, such as a peroxide.
6. The initiator decomposes to form free radicals.

7. The free radicals react with the ethylene molecules, causing them to join together and form a polymer chain.
8. The polymer chain grows until it reaches a certain length, at which point termination occurs.
9. The polyethylene is then cooled and pelletized.

Properties of Polyethylene:

Polyethylene is a strong, durable, and flexible material. It is also resistant to chemicals and moisture. These properties make polyethylene ideal for a wide variety of applications.

Benefits of Polyethylene:

- Strong and durable
- Flexible
- Resistant to chemicals and moisture
- Lightweight
- Inexpensive

Disadvantages of Polyethylene:

- Non-biodegradable
- May release harmful chemicals when burned

The decomposition of organic compounds, such as benzene or acetonitrile, into free radicals plays a critical role in the polymerization process for producing raw materials for polymer structural materials. Here's why:

Initiation of Polymerization: Free radicals act as initiators, triggering the chain reaction that leads to polymer formation. They act as highly reactive species, readily reacting with monomers and initiating the growth of polymer chains. This initiation step is crucial, as it determines the rate and efficiency of the entire polymerization process.

Control of Polymerization: The specific type of free radical produced and its reactivity can be controlled by selecting the appropriate organic compound for decomposition. This allows for tailoring the properties of the resulting polymer, such as its molecular weight, chain branching, and crystallinity. For example, using different initiators can lead to polymers with different melting points, stiffness, and tensile strength.

Cross-linking and Branching: Certain free radicals can participate in cross-linking reactions, where they form covalent bonds between different polymer chains. This creates a three-dimensional network, leading to increased strength, rigidity, and thermal stability of the polymer. Additionally, free radicals can also promote branching in the polymer chains, which can further enhance certain properties like impact resistance.

Improved Processing: Free radicals can also play a role in improving the processing characteristics of polymer melts. They can act as chain transfer agents, regulating the average length of the polymer chains and making the melt less viscous and easier to handle during molding or extrusion processes.

Examples. Benzoyl peroxide is a common initiator used in the production of polystyrene, a widely used plastic. It decomposes readily at elevated temperatures, generating free radicals that initiate the polymerization of styrene monomers.

- Azobisisobutyronitrile (AIBN) is another commonly used initiator for the polymerization of various monomers, including vinyl chloride and acrylates. It offers good control over the polymerization process due to its relatively high decomposition temperature.

Overall, the decomposition of organic compounds into free radicals is an essential step in the production of raw materials for polymer structural materials. By carefully choosing and controlling

the type of free radicals generated, manufacturers can tailor the properties of the final polymer and ensure it meets specific performance requirements.

Conclusion. Polymerization is a versatile and powerful process that allows us to create a vast array of materials with diverse properties. From the ubiquitous plastics and textiles that fill our daily lives to the high-performance materials used in cutting-edge technologies, polymers play a crucial role in shaping our modern world.

The understanding of how free radicals generated from organic compounds influence the polymerization process is essential for tailoring the properties of resulting polymers. By controlling the type and reactivity of these free radicals, we can create materials with specific strengths, flexibilities, thermal stabilities, and other desired characteristics.

Looking ahead, the field of polymer science continues to evolve rapidly, offering exciting opportunities for further innovation and development. The exploration of novel polymerization techniques, the use of sustainable and renewable materials, and the integration of advanced functionalities into polymers hold immense promise for addressing critical challenges in various industries and creating a more sustainable and prosperous future.

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